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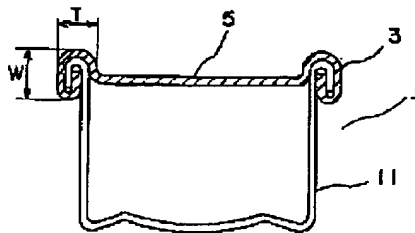
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(54) **PLASTIC CONTAINER WITH METAL LID**

(57) Abstract:

PURPOSE: To obtain a plastic container with a double wound metal lid which has airtightness as good and sufficient as a metal container.

CONSTITUTION: The subject plastic container with metal lid is formed of a plastic container 1 having a flange part 2 for winding a metal lid at a container opening and the metal lid 5 having a peripheral part for forming a winding part 3 together with the flange part 2. In this plastic container 1 with the metal lid 5, the winding thickness T at a time when the metal lid 5 is double wound from an external peripheral direction is within a range of 1.95-2.05mm and the winding width W is within a range of 2.40-2.80mm. According to this method, neither using a special plastic container nor winding means, a plastic container with a double wound metal lid which has airtightness as good and sufficient as a metal container can be obtained.



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